



M6

Semi-permanent Water-based Release Agents

The 21st Century solution for Urethane Elastomers

EZ-Kote M6 is a non-transferring and environmentally friendly, water-based fluoropolymer mold release for urethane elastomers, integral skin foams and polyurea.

EZ-Kote M6 can be used to release both polyether and polyester urethane elastomers with perfect cosmetics. Each cast urethane part will have a low gloss finish, and have immediate paintability or bondability without post cleaning.

EZ-Kote M6 is formulated for spraying on molds at 125°F and higher. Lower mold temperatures will require the use of air to dry the mold due to the thermodynamics of water.

Additional EZ-Kote Highlights:

- Prevents mold build-up, allowing molds to stay cleaner up to 10 times longer.
- Reduces downtime between applications by providing a clean release. Dries fast with superior wetting of mold surface.
- Contains no VOC's. Parts can be immediately paintable or bondable
- Multiple Releases typically 15 to 20 releases before touch-up.
- Is effective with Urethane Integral Skin and Rigid Foams.

EZ-Kote Application Guidelines:

1. The mold surface must be thoroughly clean and dry.
2. For the initial basecoat spray on the M6 from three directions and allow the film to completely dry. Allow 5 minutes to cure before initial molding.
3. For touch up, spray on one coat of EZ-Kote M6 onto the warm mold with high atomization. For cooler mold temperature applications, blow-dry with a suitable air source.

The Chembar logo, featuring the word 'Chembar' in a bold, italicized font, with a red swoosh underneath.

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